

Work Order ID 120635

June-09-14 9:58:29 AM

047.4114

\*120635\*

Page 1

Item ID: 647.4114

B120636

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

N/C

Item Name: Shim

Stop

\*NS2\*

Start Date: 6/09/14

Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 6/20/14

Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 1406-09

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

647.4100

n/c

110

0.00

\*110\*

Waterjet

FLOW CNC Waterjet

2024.063

Memo

1-Cut as per Dwg

Dwg Rev: n/c

Prog Rev: n/c

2-Deburr if necessary

0.00

14

DC 14/08/21

DAS  
23  
9-89

120

QC2- Inspect parts off machine FAI/FAIB

0.00

\*120\*

QC

Quality Control

Memo

0.00

14

DC 14/08/21

DAS  
23  
9-89

# Work Order ID 120635

**\*120635\***

Page 2

June-09-14 9:58:29 AM

Item ID: 647.4114 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Shim  
Start Date: 6/09/14 Start Qty: 10.00 **\*10\*** Cust Item ID:  
Required Date: 6/20/14 Req'd Qty: 10.00 **\*10\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC8- Inspect parts - second check	0.00							DAS 38 9-89 14/08/21
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									
140	Outsource process-Anodize per QSI017 4.1.10.1	0.00							
<b>*140*</b>									
Outsource4	Memo	0.00							
Outsource process - Anodize	Issue P/O to ATG : <u>25511</u>								
	1- Black Anodize as per Dwg 647.4100								
	2- PRIME AS PER DWG, SEE NOTE #2								
	Certification of Comformity is required								
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
<b>*150*</b>									
Packaging	Memo	0.00							
Packaging									

24

CL 14/08/25 17

14/5/2 (17)

# Work Order ID 120635

June-09-14 9:58:29 AM

\*120635\*

Page 3

Item ID: 647.4114 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Shim  
Start Date: 6/09/14 Start Qty: 10.00 \*10\* Cust Item ID:  
Required Date: 6/20/14 Req'd Qty: 10.00 \*10\* Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 *160* QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00				14			DAS 38 9-89 14-9-2
190 *190* Packaging Packaging	Identify as per dwg & Stock Location <u>CCK/08</u>  Memo ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***	0.00  0.00				14X		14-9-2.	DAS 28 9-89
200 *200* QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00				MLJ		14-09-03	MLJ 14-09-03

# Picklist Print

June-09-14 9:58:29 AM

Page 1

Work Order ID: 120635

**\*120635\***

Parent Item: 647.4114

**\*647 4114\***

Parent Item Name: Shim

Start Date: 6/09/14

Required Date: 6/20/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.063		Purchased	No			110	sf	189.1339	0.0328	1			
									**			DAS 23 9-89	OK 14/08/21
<b>*M2024T3S 063*</b>													
2024-T3 .063 sheet													

Location

Loc Qty

Loc Code

MAT022

189.1339

123701

16.1039

m127866

63.93

~~m128354~~

109.1

130 000

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
2  
7



DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube <input type="checkbox"/></td> <td style="width:15%;">Crosstube <input type="checkbox"/></td> <td style="width:15%;">Water Jet <input type="checkbox"/></td> <td style="width:15%;">Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
--	--	---	--

# APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NL 04510

SHEET 1 OF 1

DWG NO. 647.4100

REV: N/C

PREPARED BY:

J. BECKER

DATE: 04/24/14

EFFECT ON DWG  
☐ INC. ☒ UNINC.

DWG TITLE: SHEETMETAL

APPROVED BY:

ENGR

MFG

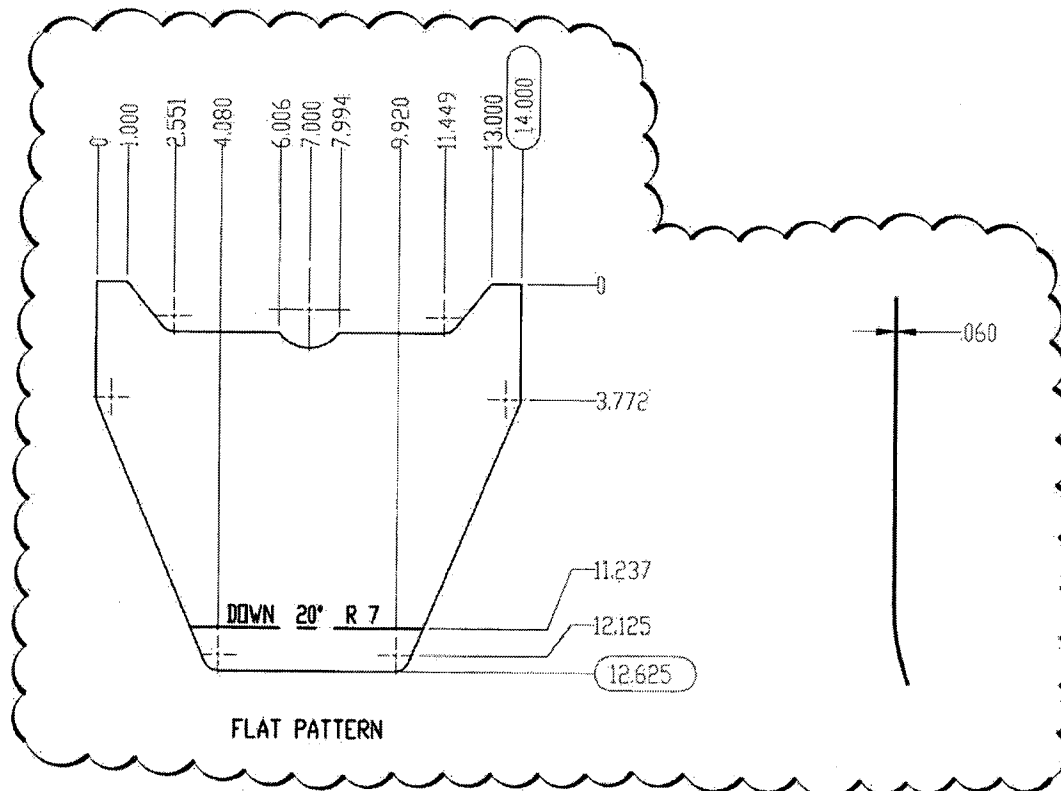
QC

EFF:

NEXT ORDER

TRANSACTION CODES (TC)  
A-ADD C-CREATE  
R-REVISE D-DELETE

REASON: MODIFIED DOUBLER.



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 120635 MJS  
14-06-09

SHEET 1, ZONE C2 IS:

DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM

CHANGE CATEGORY  
☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED  
☐ YES ☒ NO

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02866				SHEET 1 OF 1	
	DWG NO. 647.4100	REV: N/C	PREPARED BY R. ROSANO	DATE: 05/05/10	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: SHEET METAL					
APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: CHANGED PRETREATMENT CALLOUT				

SHEET 1, ZONE A1 IS:

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: ALUMINUM 2024-T3 PER AMS-QQ-A-250/4
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE II,  
CLASS 2, COLOR BLACK;  
PRETREAT PR-148 ADHESION PROMOTER  
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

IS

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

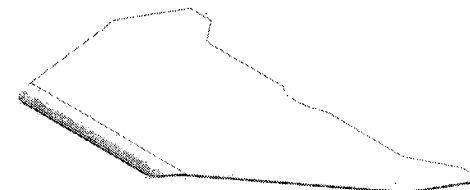
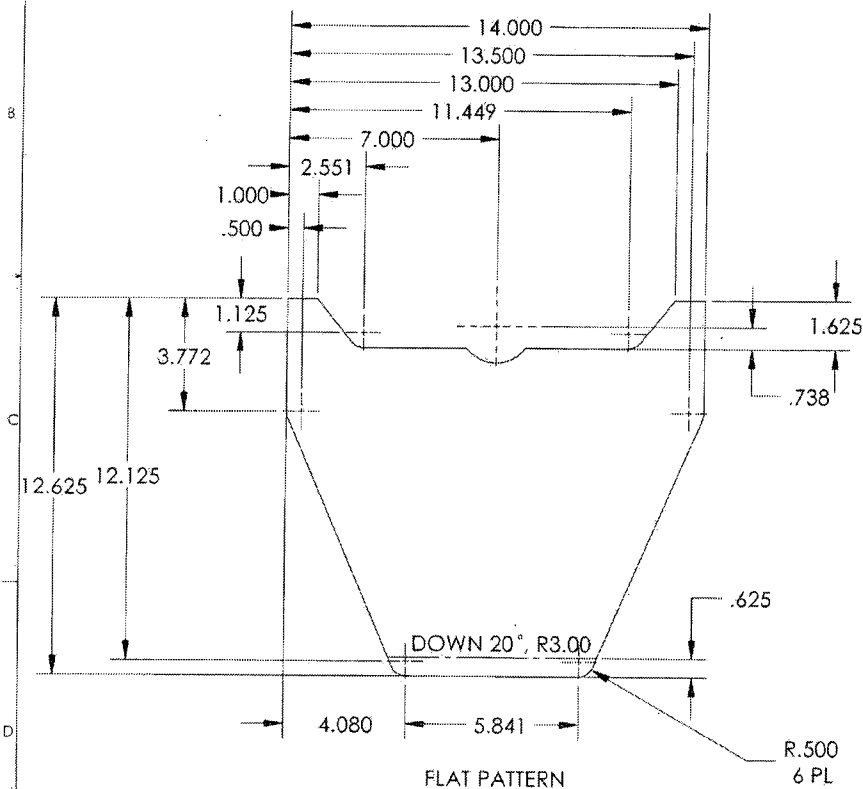
NOTES: UNLESS OTHERWISE SPECIFIED

1 MATERIAL: ALUMINUM 2024-T3 PER AMS-QQ-A-250/4

2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE II, CLASS 2, COLOR BLACK;  
CARDINAL 4860-50 PRETREATMENT PRIMER  
PRIME IAW MIL-P-23377J TYPE I CLASS N

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-120



647.4110

.060

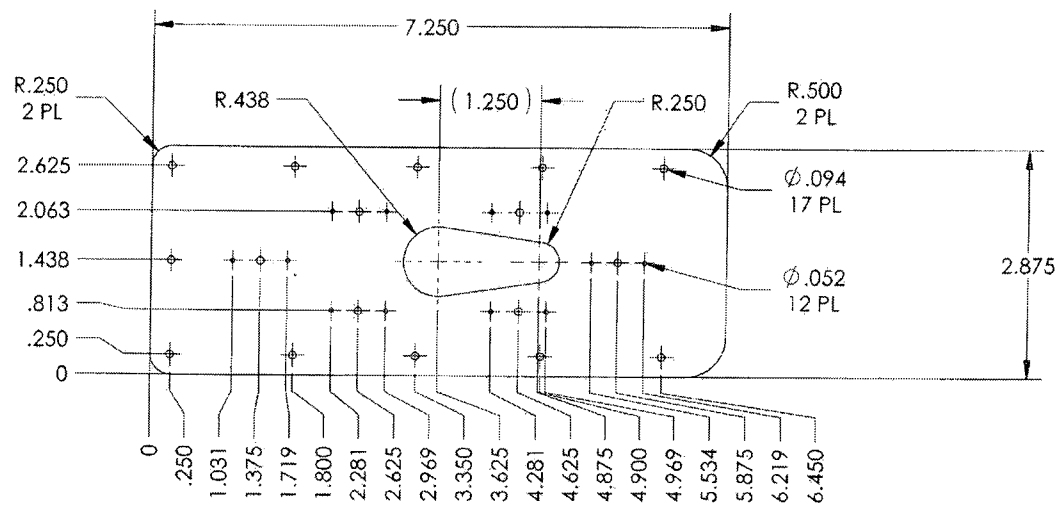
UNINCORPORATED ECN(s)

02866, 04510

		647.4116	SHIM	△	△
		647.4115	SHIM	△	△
		647.4114	SHIM	△	△
		647.4113	CLIP	△	△
		647.4112	CLIP	△	△
		647.4111	DOUBLER	△	△
		647.4110	DOUBLER	△	△
	FIND #	PART #	DESCRIPTION	MATL	SPEC.
QTY	PARTS LIST				
NEXT ASSY (S)			APICAL INDUSTRIES		
647.2790	ORIGINAL DATE DESIGNED BY P. DRAWING P. CHECKED BY P. APPROVED BY CONTRACTING		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-0300		
VARIET. OTHERWISE SPECIFIED DOWEL-ROCK & ANCHOR BOLT FOUR-LEAF ARCADE 2 PLANCE DOWEL-ROCK & ANCHOR BOLT 3 PLANCE DOWEL-ROCK & ANCHOR BOLT 4 PLANCE DOWEL-ROCK & ANCHOR BOLT			SHEETMETAL		
REV.	CAGE CODE	DWG. NO.	647.4100		REV.
8	07A26				N/C
SCALE: NONE					
1 SHEET 1 OF 2					

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

.040  
TYP.

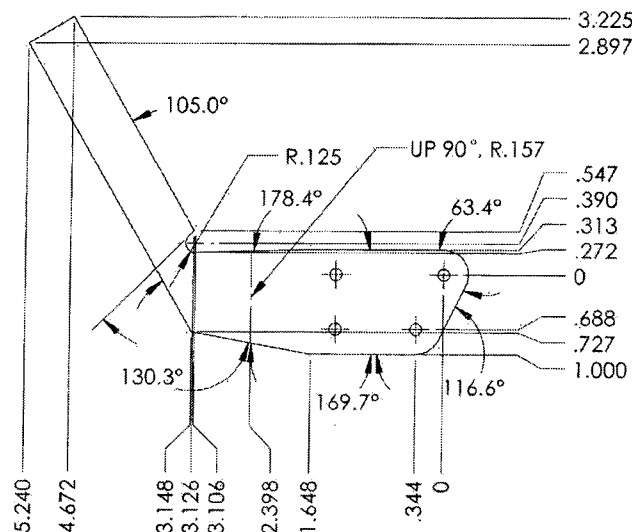
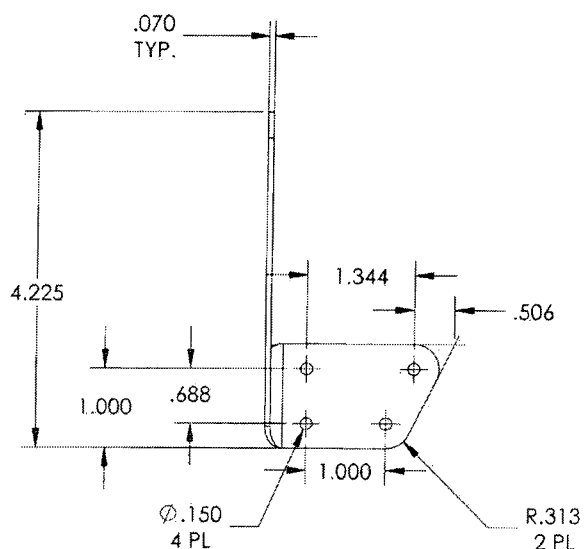


647.4111

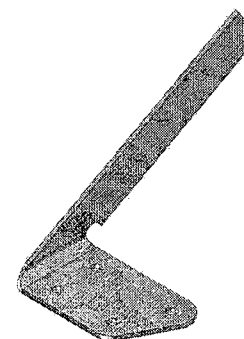
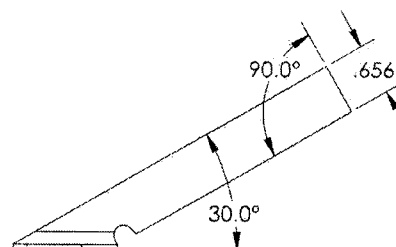
ORIGINAL DATE		APICAL INDUSTRIES	
DESIGNED BY		2608 TEMPLE HEIGHTS DR.	
DRAWN BY		OCEANSIDE, CA. 92056-3512 (760) 724-5300	
CHECKED BY		SHEETMETAL	
APPROVED BY		REV.	
DATE		N/C	
UNLESS OTHERWISE SPECIFIED		SCALE: NONE	
DIMENSIONS ARE IN INCHES		SHEET 2 OF 6	
TOLERANCES ARE:			
2 PLACE DECIMALS ±.01			
3 PLACE DECIMALS ±.005			
ANGLES ±.5°			

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTIONS IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REV.	DESCRIPTION	DATE	APPROVED



FLAT PATTERN



647.4113 SHOWN  
647.4112 OPPOSITE

<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300			
SHEETMETAL			
SPECIAL DATE DRAWN BY: J. HENDERSON CHECKED BY: J. HENDERSON DESIGNED BY: J. HENDERSON APPROVED BY: J. HENDERSON MATERIAL: 304 SS FINISH: POLISHED	DATE: 8/1/03 SCALE: NONE	DWG. NO.: 647.4100 SHEET: 3 OF 6	REV.: N/C

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

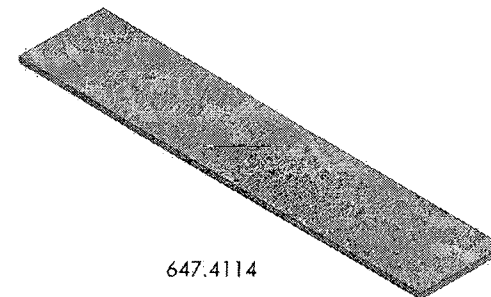
REVISION		DATE	APPROVED
REV.	DESCRIPTION		

.063



4.80

.984

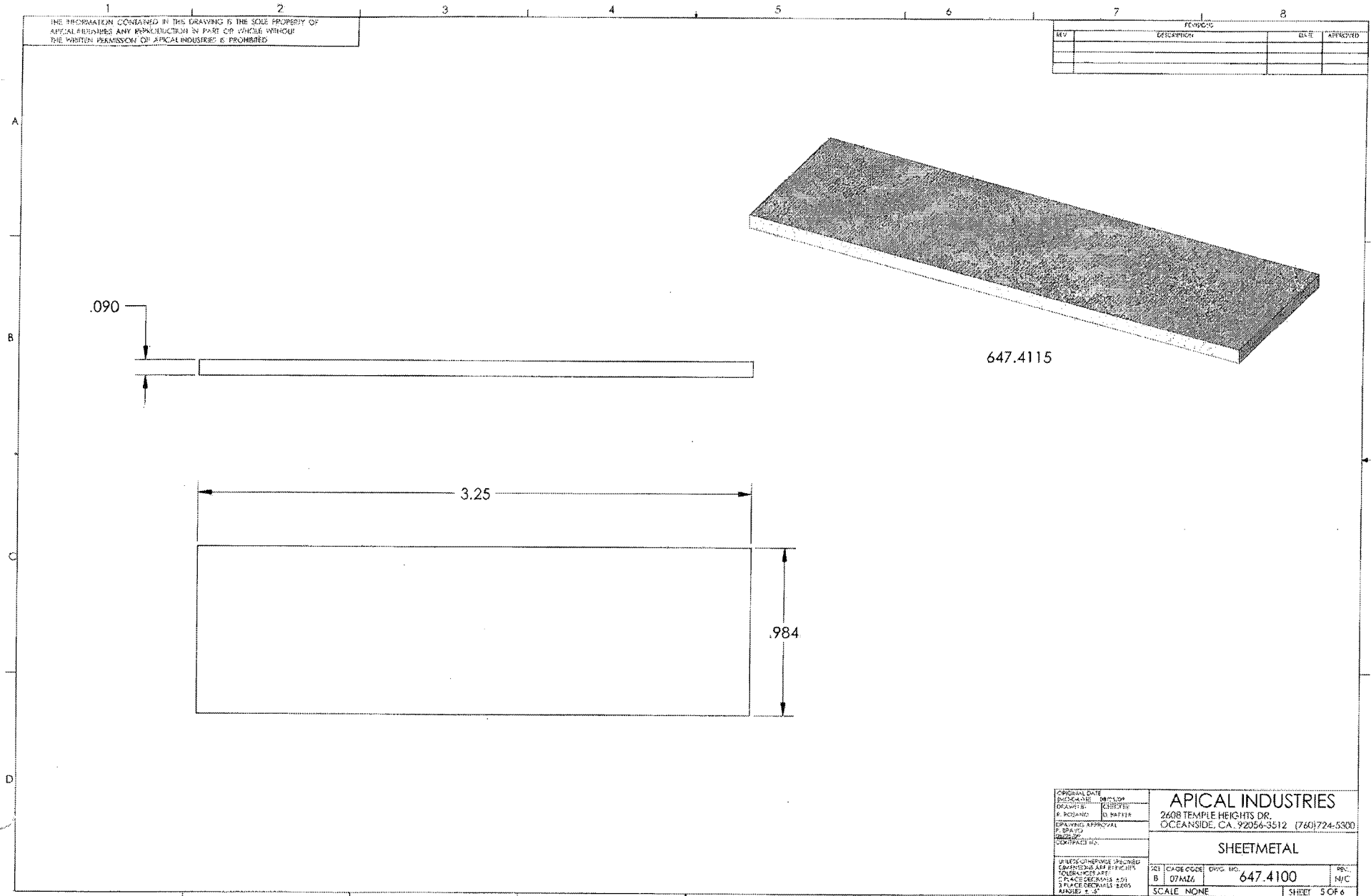


647.4114

<b>ORIGINAL DATA</b> DRAWN BY: P. FOSLAND CHECKED BY: D. BAPIER DRAWING APPROVAL: DATE: 07/20/06 CONTRACT NO.:		<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DECIMALS ARE .001 2 PLACE DECIMALS = .01 3 PLACE DECIMALS = .005 ANGLES = °		<b>SHEETMETAL</b> WIRE: 07M26 DIV. NO.: 647.4100 REV.: N/C SCALE: NONE	
		SHEET 4 OF 6	

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REV	DESCRIPTION	DATE	APPROVED



ORIGINAL DATE DATE/LOC. DATE/LOC.		APICAL INDUSTRIES	
DRAWN BY: E. BOIANO		2608 TEMPLE HEIGHTS DR.	
CHECKED BY: D. BAFFER		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL		SHEETMETAL	
P. DRAVO			
REVISION			
SHEET/PAID NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES		501 CASE CODE B 07M126 SCALE NONE	DWG. NO. 647.4100 SHEET 5 OF 6

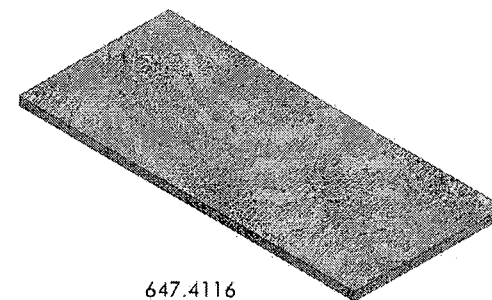
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF  
APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT  
THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

.050

2.00

.875



647.4116

<small>           ORIGINAL DATE: _____            DESIGNED BY: _____            DRAWING APPROVAL: _____            CONTRACT NO.: _____         </small>			
<small>           UNLESS OTHERWISE SPECIFIED            DIMENSIONS ARE IN INCHES            DECIMALS ARE:            2 PLACES DECIMALS = 0.01            3 PLACES DECIMALS = 0.001            ANGLES = 1°         </small>			
<b>APICAL INDUSTRIES</b> 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-8300		<b>SHEETMETAL</b>	
<small>           MFG. CASE CODE: 8            SCALE: NONE         </small>	<small>           DRAW. NO.: 074426         </small>	<small>           PART NO.: 647.4100         </small>	<small>           MFG. N/C         </small>
<small>           SHEET 6 OF 6         </small>		<small>           SHEET 6 OF 6         </small>	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO25511**

Purchase Order Date 8/25/2014

PO Print Date 9/2/2014

Page Number 2 of 5

**Order From :**

A.T.G. INDUSTRIES INC.  
731 INDUSTRIELLE ROAD  
ROCKLAND, ON K4K 1T2  
CANADA

VC-ATG001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

613-446-4544

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

3	122215	D4970-3 WINDSHIELD	8/27/2014	5.00	\$6.67	\$33.33
---	--------	--------------------	-----------	------	--------	---------

Yes

8/27/2014

FINISH:HARD BLACK ANODIZE PER MIL-A-8625F TYPE III  
CLASS 2

RUSH ORDER

**Line Total:** \$33.33

4	120635	647.4114 SHIM	8/27/2014	14.00	\$6.40	\$89.60
---	--------	---------------	-----------	-------	--------	---------

Yes

9/5/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

**Line Total:** \$89.60

5	123518	647.3913 BREAKAWAY TIP	8/27/2014	6.00	\$10.70	\$64.20
---	--------	---------------------------	-----------	------	---------	---------

Yes

8/28/2014

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2 / PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N

**Note:**

9/2/2014



A.T.G. Industries Inc.  
 731, rue Industrielle Rd.  
 PLATING DEPARTMENT  
 Rockland, On K4K 1T2  
 Canada  
 Ph: (613) 446-4544  
 Fax: (613) 446-4556

## Pack List

Number: 63231

Date: 28-Aug-14

To

DART AEROSPACE LTD  
 1270 ABERDEEN ST.  
 HAWKESBURY, ON K6A 1K7  
 Canada

Ship To

DART AEROSPACE LTD  
 1270 ABERDEEN ST.  
 HAWKESBURY, ON K6A 1K7  
 Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description	Rev:	Line:
14 ea	Part: 647.4114 ✓ SHIM HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140546 PO: PO25511		
6 ea	Part: 647.3913 ✓ BREAKAWAY HARD ANODIZE AS PER MIL-A-8625 TY II, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140547 PO: PO25511		
5 ea	Part: 647.1512 ✓ BREAKAWAY HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140548 PO: PO25511		
30 ea	Part: 646.3719 ✓ DOUBLE HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20140549 PO: PO25511		
30 ea	Part: 646.3719 ✓ DOUBLE HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N		